

Norvax



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# SIDE CHANNEL BLOWERS & VACUUM PUMPS

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Compact Low Noise No Oily Odorsd High Air Pressure Dual Uses for blow/Suction



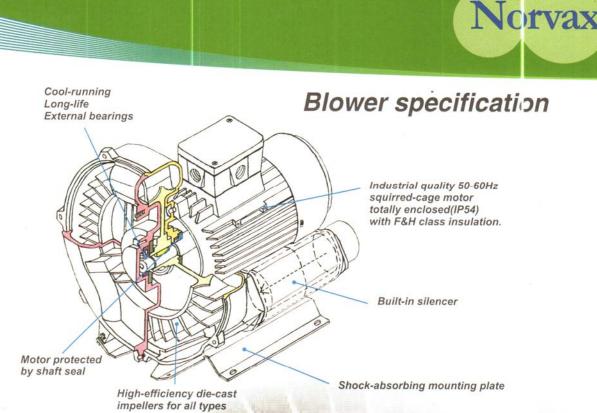


## Single stage blower models and performance(IP54 50/60HZ three phase)

| curve<br>No | MODEL      | Freq<br>Hz | Output<br>power<br>Kw | voltage<br>V       | Rated<br>current<br>A | Max<br>airflow<br>m3/h | Max static<br>suction<br>mbar | Max static<br>pressure<br>mbar | Noise<br>dB(A) | Net Weight<br>Kg |
|-------------|------------|------------|-----------------------|--------------------|-----------------------|------------------------|-------------------------------|--------------------------------|----------------|------------------|
| N15         | NVT-020    | 50         | 0.2                   | 220-240 🛆 380-415Y | 1.0 △/0.6Y            | 40                     | -60                           | 70                             | 50             | 6                |
| N16         | NV1-020    | 60         | 0.23                  | 220-240 🛆 380-415Y | 1.0 △/0.6Y            | 55                     | -60                           | 70                             | 51             | 6                |
| N25         |            | 50         | 0.4                   | 220-240 🛆 380-415Y | 2.5 △/1.3Y            | 80                     | -120                          | 130                            | 53             | 10               |
| N26         | NVT-040 60 |            | 0.5                   | 220-240 		380-415Y | 3.4 △/2.0Y            | 98                     | -150                          | 160                            | 56             | 10               |
| N35         |            | 50         | 0.85                  | 220-240 🛆 380-415Y | 4.2 △/2.4Y            | 145                    | 160                           | 160                            | 63             | 15               |
| N36         | NVT-085    | 60         | 0.95                  | 220-240 🛆 380-415Y | 4.0 △/2.3Y            | 175                    | 160                           | 160                            | 64             | 15               |
| N45         |            | 50         | 1.6                   | 220-240 🛆 380-415Y | 7.5 △/4.3Y            | 210                    | -200                          | 190                            | 64             | 21               |
| N46         | NVT-160    | 60         | 2.1                   | 220-240 △ 380-415Y | 7.6 △/4.4Y            | 255                    | -220                          | 210                            | 70             | 21               |
| N55         |            | 50         | 2.2                   | 220-240            | 10 △/5.6Y             | 318                    | -210                          | 200                            | 69             | 29               |
| N56         | NVT-220    | 60         | <mark>2.5</mark> 5    | 220-240 △ 380-415Y | 10.3∆/6.5Y            | 376                    | -210                          | 220                            | 72             | 29               |
| N65         | NIV/T 400  | 50         | 4                     | 380-415 🛆          | 9.5 🛆                 | 318                    | -290                          | 330                            | 69             | 42               |
| N66 🧹       | NVT-400    | 60         | 4.6                   | 380-415 🛆          | 9.5 🛆                 | 376                    | -330                          | 330                            | 72             | 42               |
| N75         |            | 50         | 5.5                   | 380-415 🛆          | 13.3 △                | 450                    | -300                          | 320                            | 80             | 65               |
| N76         | NVT-550    | 60         | 6.3                   | 380-415 🛆          | 13.3 🛆                | 500                    | -320                          | 340                            | 82             | 65               |
| N85         | NUT 750 50 | 50         | 7.5                   | 380-415 🛆          | 16.7 🛆                | 450                    | -320                          | 380                            | 80             | 68               |
| N86         | NVT-750    | 60         | <mark>8.</mark> 6     | 380-415 🛆          | 17.3 🛆                | 500                    | -340                          | 400                            | 82             | 68               |

## Single stage blower models and performance(IP54 50/60HZ single phase)

| curve<br>No | MODEL      | Freq<br>Hz | Output<br>power<br>Kw | voltage<br>V | Rated<br>current<br>A | Max<br>airflow<br>m3/h | Max static<br>suction<br>mbar | Max static<br>pressure<br>mbar | Noise<br>dB(A) | Net Weight<br>Kg |
|-------------|------------|------------|-----------------------|--------------|-----------------------|------------------------|-------------------------------|--------------------------------|----------------|------------------|
| N15S        |            | 50         | 0.2                   | 200-240V     | 1.43                  | 40                     | -60                           | 70                             | 50             | 6                |
| N16S        | NVS-020    | 60         | 0.23                  | 200-240V     | 1.3                   | 55                     | -60                           | 70                             | 51             | 6                |
| N25S        |            | 50         | 0.4                   | 200-240V     | 2.7                   | 80                     | -120                          | 130                            | 53             | 9                |
| N26S        | NVS-040    | 60         | 0.5                   | 200-240V     | 3.2                   | 98                     | -150                          | 160                            | 56             | 9                |
| N35S        |            | 50         | 0.85                  | 200-240V     | 5                     | 145                    | 160                           | 160                            | 63             | 16               |
| N36S        | NVS-085    | 60         | 0.95                  | 200-240V     | 5.8                   | 175                    | 160                           | 160                            | 64             | 16               |
| N45S        |            | 50         | 1.5                   | 200-240V     | 9.8                   | 210                    | -200                          | 190                            | 64             | 24               |
| N46S        | NVS-150 60 |            | 1.75                  | 200-240V     | 10.5                  | 255                    | -220                          | 210                            | 70             | 24               |



#### **High Reliability**

Norvax blowers offer a unique design resulting in a blower with one moving part - which means more-up time and lower maintenance. Long- ife shielded bearings are mounted on both sides of the impeller and outside of the pumping chamber, providing

Higher pressure ratios Cooler running bearings Longer grease life Simple maintenance 100% Oil-free air

No vibration and therefore complete dynamic stability

#### **Oil Free Air**

This means no lubrication is require The impeller rotates with absolutely no contact between it and the housing. This means no lubrication is required for the pump, guaranteeing 1 J0% oil-free air and operation.

#### **High Quality**

Norvax products. Small features like TEFC DIN EN 60034/IEC 34-1 Class F IP54 insulated motors with a 1.15 SF are standard for the three phase tolerances +/ - 10% for fixed voltage and single phase+/- 5%. Maintenance-free seal between the blower chamber and the motor demonstrates the overall quality of the full line of Vacuum blower from Norvax.

#### Low Noise

Norvax is well below OSHA (Occupational Health and Safety Administration) noise standards because the impeller is direct connected to a lo n-noise two pole ac motor and the blower includes integral silencers on the inlet and outlet as standard.

#### Single & Two Stage\* Design

A complete offering, Norvax blowers include single and two stage\* units through 7.5 Kw. Other models include motorless blowers\* and as a motor manufacturer, Norvax products can design and build application-specific motor horsepower ratings for any blower model.

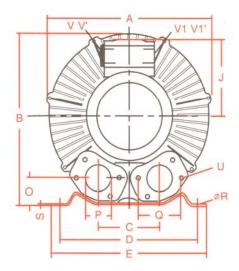
#### Application

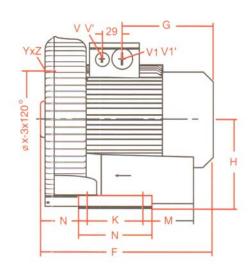
Norvax Side Channel Blower is a complete unit, ready for installation as either a vacuum or compressor. They are designed for handling air or non-explosive gasses or gas-air mixtures in ambient temperatures to 40 degrees C where an oil-free air pressure or vacuum source is required.

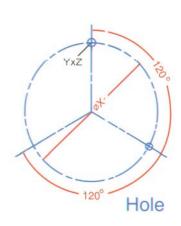
#### Design Requirements

All blowers require pressure relief valves to avoid overloading the motor when operated in the high pressure ranges of the pump curve. Pressure relief valves can be mounted directly on the outlet, vacuum relief valves can be mounted directly on the inlet of the blower. If you need this of tion please contact your supplier.







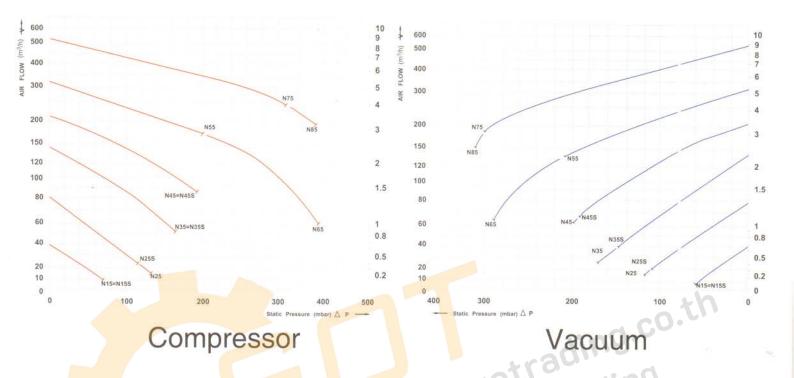


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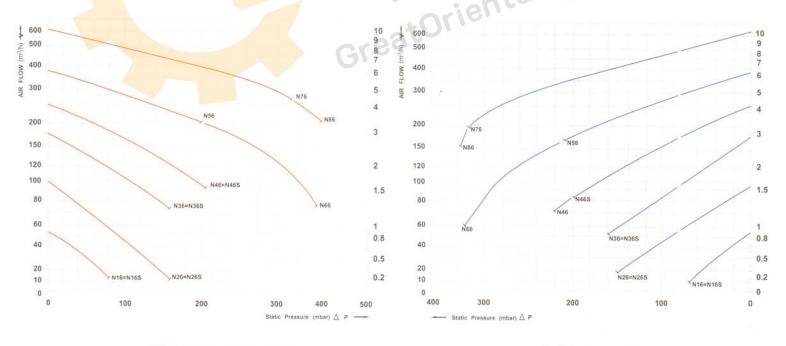
| MODEL                 | phase | A   | В             | С    | D           | E         | F         | G         | н         | J         | к          | L       | М            | N            | 0            | Р       | C!   | ØR   |
|-----------------------|-------|-----|---------------|------|-------------|-----------|-----------|-----------|-----------|-----------|------------|---------|--------------|--------------|--------------|---------|------|------|
| NVS-020               | 1     | 198 | 212           | 85   | 179         | 196       | 220       | 108       | 115       | 100       | 65         | 90      | 40           | 45           | 34           | G1      | 6)   | 8.5  |
| NVT-020               | 3     |     |               |      |             |           |           |           |           | _         |            |         |              | 2            |              |         |      |      |
| NVS-040               | 1     | 246 | 247           | 90   | 205         | 230       | 256       | 133       | 128       | 111       | 83         | 108     | 75           | 71           | 39           | G1¼     | 6.1  | 10   |
| NVT-040               | 3     |     |               |      |             |           | 256       | 129       |           | 110       |            |         |              |              |              | . C     | D-1  |      |
| NVS-085               | 1     | 285 | 302           | 115  | 225         | 225       | 292       | 156       | 154       | 120       | 95         | 130     | 70           | 75           | 46           | G1½     | 72   | 12   |
| NVT-085               | 3     |     |               |      |             | -         | 292       | 153       |           |           | <b>P</b> . |         | **           | 8            |              | -       |      |      |
| NVS-150               | 1     | 334 | 337           | 120  | 260         | 295       | 346       | 188       | 175       | 128       | 115        | 155     | 96           | 87           | 48           | G2      | 83   | 14   |
| NVT-150               | 3     |     |               |      |             |           | 346       | 185       |           | N         | Ν.         | 2       |              | 1            | 194          |         |      |      |
| NVT- <mark>220</mark> | 3     | 382 | 384           | 125  | 290         | 325       | 377       | 185       | 198       | 128       | 140        | 180     | 84           | 109          | 54           | G2      | 83   | 15   |
| NVT-400               | 3     | 382 | 384           | 125  | 290         | 325       | 432       | 211       | 198       | 148       | 140        | 180     | 84           | 109          | 54           | G2      | 83   | 15   |
| NVT-550               | 3     | 442 | 465           | 145  | 390         | 420       | 485       | 137       | 236       | 191       | 180        | 220     | 64           | 84           | 60           | G21/2   | 1(4  | 15   |
| NVT-750               | 3     |     |               |      |             | /         | C         |           |           |           |            |         |              |              |              |         |      |      |
| MODEL                 | phase | S   | U             |      | V           |           | V'        |           | V1 /      |           | V1'        |         | YxZ          |              | X-holes      |         |      | ØX   |
| NVS-020               | 1     | 2   | M6 :          | x 17 |             |           |           |           |           |           | M6 x 15    |         | 0°/120°/240° |              | Ø119         |         |      |      |
| NVT-020               | 3     |     |               |      |             |           |           |           |           |           |            |         |              |              |              |         |      |      |
| NVS-040               | 1     | 2.5 | M6 x 17       |      | M16 x 1.5 N |           | M25 x 1.5 |           | M25 x 1.5 |           | M16 x 1.5  |         | M6 x 15      |              | 0°/120°/240° |         | Ø140 |      |
| NVT-040               | 3     |     |               |      |             |           |           |           |           |           |            |         |              |              |              |         |      |      |
| NVS-085               | 1     | 3   | M6 x 19 M16 x |      | x 1.5       | M25 x 1.5 |           | M25 x 1.5 |           | M16 x 1.5 |            | M6 x 15 |              | 0°/120°/240° |              |         | Ø174 |      |
| NVT-085               | 3     |     |               |      |             |           |           |           |           |           |            |         |              |              |              |         |      |      |
| NVS-150               | 1     | 4   | M8 :          | x 17 | M16         | x 1.5     | M25       | x 1.5     | M25       | x 1.5     | M16        | x 1.5   | M8           | x 20         | 0°/12        | 0°/240° |      | Ø200 |
| NVT-150               | 3     |     |               |      |             |           |           |           |           |           |            |         |              |              |              |         |      |      |
| NVT-220               | 3     | 4.5 |               |      |             |           |           |           |           |           |            |         | M10          | x 20         |              |         |      |      |
| NVT-400               | 3     |     |               |      |             |           |           |           |           |           |            |         |              |              |              | 1,100   |      |      |
| NVT-550               | 3     | 6   | M8 :          | x 17 |             |           |           |           |           |           |            |         | M10          | x 20         |              |         | 1    | Ø273 |
|                       |       |     |               |      |             |           |           |           |           |           |            |         |              | 1.1          | 0            |         |      |      |



# Performance Curve (50 Hz)



# Performance Curve (60 Hz) ading

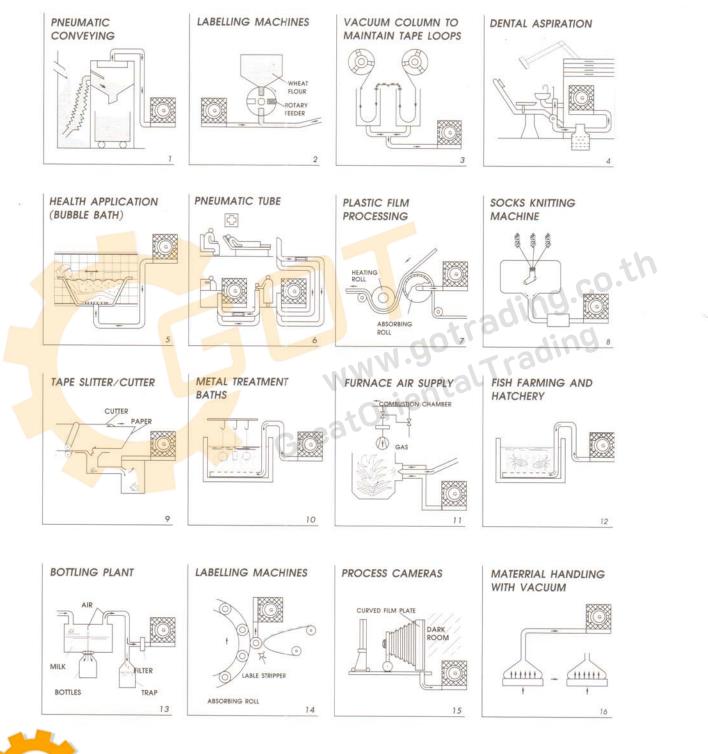


Compressor

Vacuum

#### **APPLICATION:**

- PNEUMATIC CONVEYING SYSTEM
- INDUSTRIAL VACUUM CLEANERS
- DUST COLLECTORS
- LIFTING AND HOLDING OF PARTS
- AERATION OF FLUIDS TROUGH BUBBLING
- PRINTING AND PAPER HANDLING
- PACKAGING MACHINES
- FOOD PROCESSING
- DENTAL SUCTION EQUIPMENT
- TEXTILE MACHINES







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