



WASTEX SUBMERSIBLE AERATOR

WASTEX

ATX

ATX Submersible aerator

General

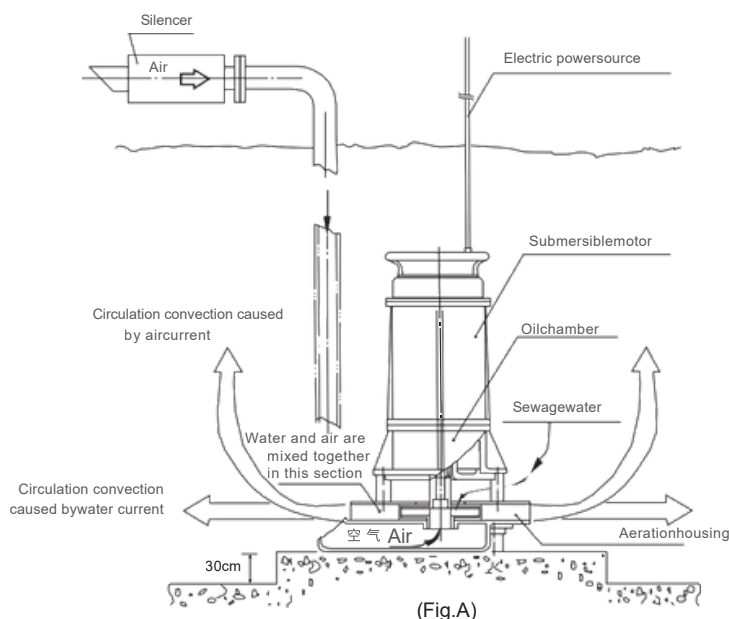
With fast industrial developments, human life became more materially civilized. On the contrary, gigantic quantities of waste-water were brought by the industrial manufacturing. In the meantime, large quantities of household waste water were also resulted from our daily life. All these have affected the living quality and damaged the environmental ecology. GSD has been making every endeavour in developing the waste water treatment equipment. In addition to waste water pumps, sewage pumps, sludge dehydration system, the company also developed submersible aerator and surface aerators for higher treatment rate of BOD and COD in the treatment of waste water. These aerators have been widely used in domestic and overseas waste water treatment plants.

Characteristics (refer to fig.A)

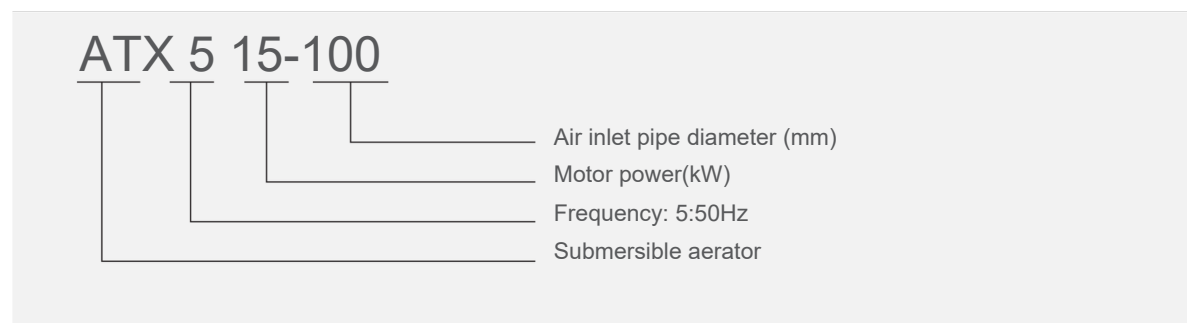
Submersible aerator-ATX utilizes the rotation of the impeller coupled directly to the motor to create a centrifugal force, which makes local low pressure suck in water. Meanwhile the entrance of the

Impeller results in vacuum to draw air from atmosphere. Water and air mix in the channel of aeration housing. The air-water-mixture current is discharged speedily by the centrifugal force. Due to the water spurting extremely strong, make the fluid create convection and circulation effectively. Moreover the air becomes tiny bubbles.

On the one hand the bubbles rise slowly, on the other hand the atmosphere oxygen is dissolved in water. Because the bubbles are tiny and numberless, their surface area is large, it makes the oxygen transfer rate per unit BHP higher than other types of aerator.

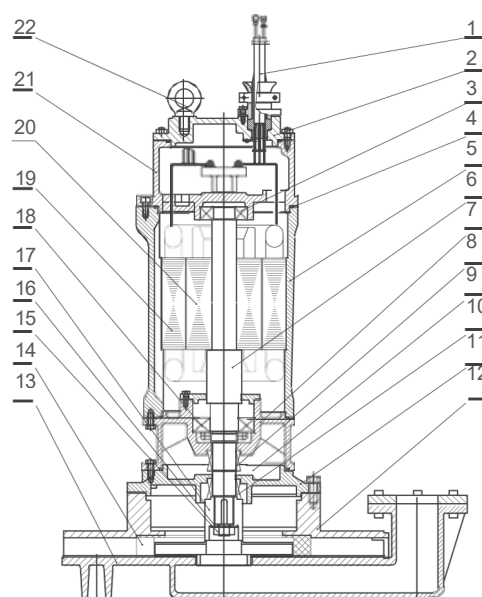


Typedescription



Construction

NO.	Name	Material	
		GB	JIS
1	Cable	2RNCT	2RNCT
2	The motor cover	HT200	FC200
3	Ball bearing	-	-
4	O-ring	NBR	NBR
5	Motor casing	HT200	FC200
6	Main shaft	2Cr13	SUS420J1
7	Bracket	HT200	FC200
8	Mechanical seal	C-Al2O3	C-Al2O3
9	Lubricant	ISO VG32	ISO VG32
10	Mechanical seal	SiC-SiC	SiC-SiC
11	Oil cover	HT200	FC200
12	Aeration housing	HT200	FC200
13	Bottom cover of aeration housing	HT200	FC200
14	Entrance panel board	NBR	NBR
15	Screw	A2-70	A2-70
16	Gasket	3Cr13	SUS420J2
17	Impeller	ZG0Cr18Ni9	SUS304
18	Ball bearing	-	-
19	Stator	-	-
20	Rotor	-	-
21	Motor cover	HT200	FC200
22	Lifting rings	0Cr18Ni9	SUS304



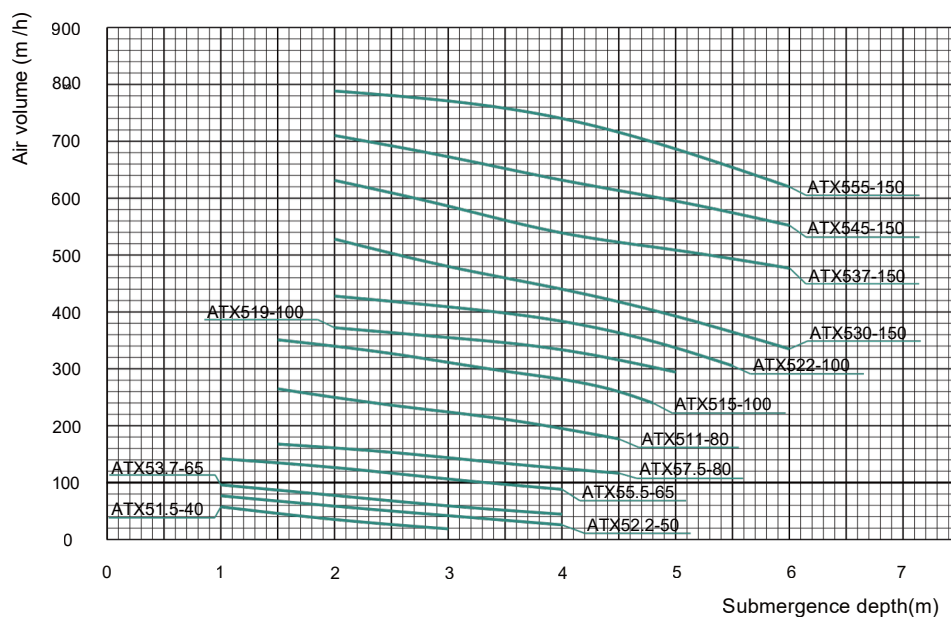
Features

Submersible motor directly drive, low noise, high efficiency. It has unique design for gas mixing chamber whose air intake quantity is big. Air can be mixed well with water. It also has mixing function while aerating. Adopt double mechanical seal, can extend usefullife of motor. Dual protection : 1.Using a high filtration rate of the filter mesh to prevent particles fromenteringaeratorbodywhilemaintainingtheair inputcapacity. 2.Enlarge the space between the impeller and the mixing chamber toavoidtheimpellerbeingstuckby foreign material.

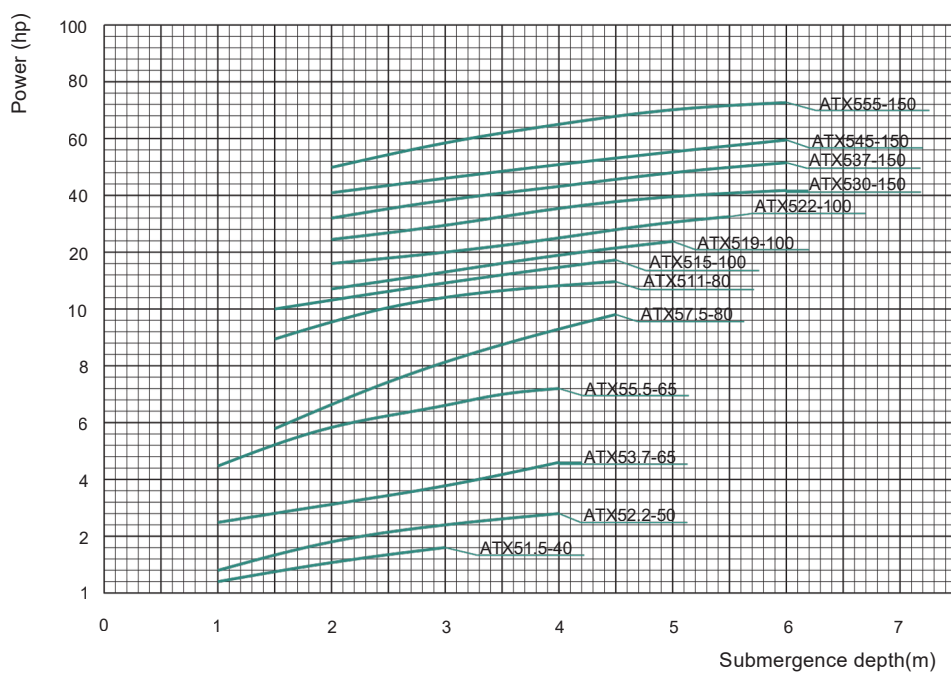
Use guide rail to allow pump for easy installation,maintenance &reparation.

Performance curves

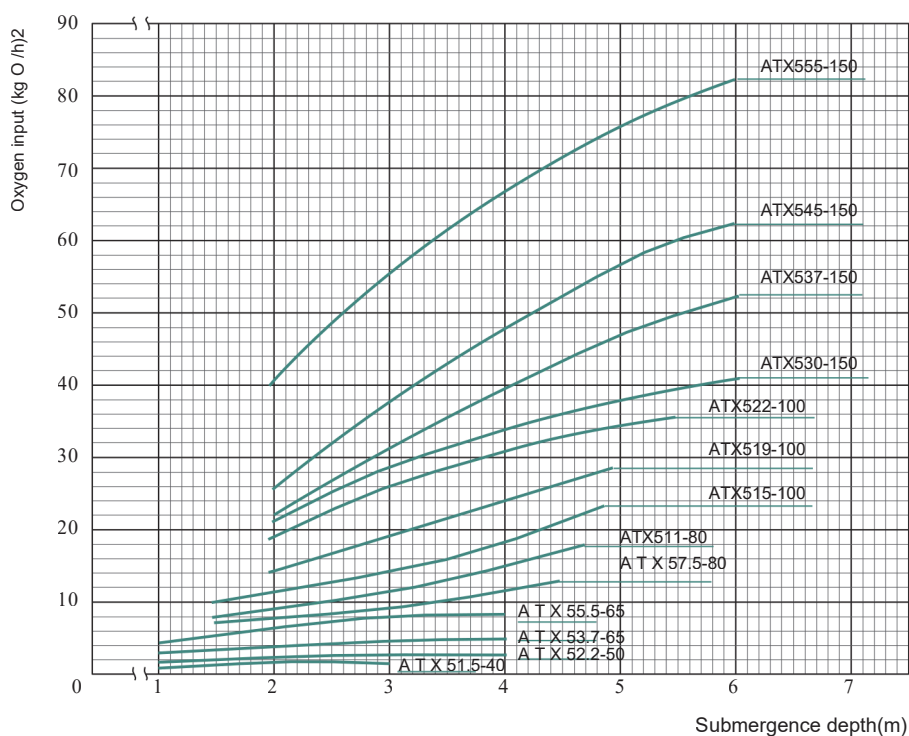
Air transfer specific curves



Power specific curves



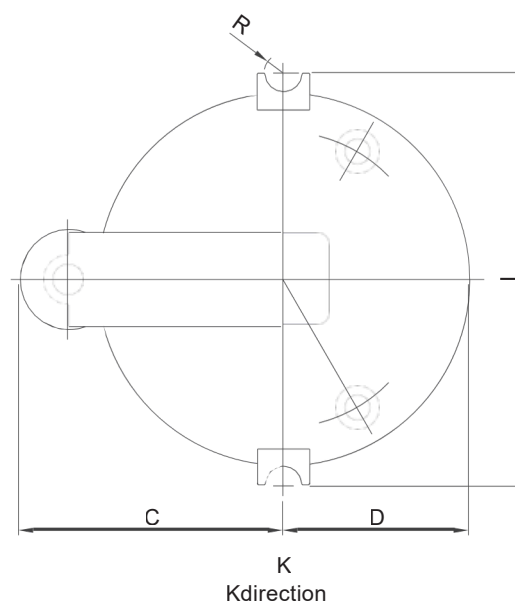
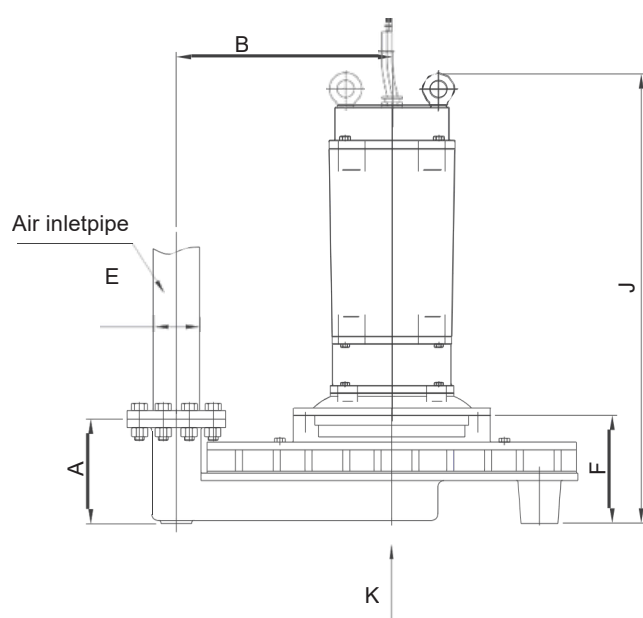
Oxygen transfer specific curve



Performance parameters

Type	Power		Operation range (m)	Min-max water depth (m)	Air inlet pipe diameter (mm)	The maxium intake of air (m ³ /h)	Oxygen transfer capacity (kgO ₂ /h)	Weight (kg)
	hp	kW						
ATX51.5-40	2	1.5	1.0-2.0	1.0-3.0	40	40	2-1	135
ATX52.2-50	3	2.2	2.5-5.0	1.0-4.0	50	60	3-2	147
ATX53.7-65	5.5	4	3.0-6.0	1.0-4.0	65	90	5-3	160
ATX55.5-65	7.5	5.5	3.5-7.0	1.0-4.0	65	150	9-5	315
ATX57.5-80	10	7.5	4.5-9.0	1.5-4.5	80	170	13-7	320
ATX511-80	15	11	5.0-10.0	1.5-4.5	80	260	18-8	368
ATX515-100	20	15	5.8-11.5	1.5-4.5	100	340	23-10	385
ATX519-100	25	18.5	5.9-11.8	2.0-5.0	100	360	29-14	432
ATX522-100	30	22	6.0-12.0	2.0-5.5	100	440	36-19	456
ATX530-150	40	30	7.3-14.5	2.0-6.0	150	510	41-21	998
ATX537-150	50	37	7.5-15.0	2.0-6.0	150	600	52-22	1080
ATX545-150	60	45	7.8-15.5	2.0-6.0	150	700	62-25	1155
ATX555-150	75	55	8.0-16.0	2.0-6.0	150	780	82-40	1200

Installation dimensions



Type	Dimensions(mm)								
	A	B	C	D	E	F	I	J	R
ATX51.5-40	165	300	365	252.5	40	173	576	617	30
ATX52.2-50	170	350	430	302.5	50	176	670	698	30
ATX53.7-65	170	350	430	302.5	65	176	670	732	30
ATX55.5-65	223	435	540	362.5	65	242	800	855	32.5
ATX57.5-80	223	435	540	362.5	80	243	800	855	32.5
ATX511-80	223	435	540	362.5	80	248	800	950	32.5
ATX515-100	223	435	540	362.5	100	252	800	955	32.5
ATX519-100	223	435	540	362.5	100	252	800	1120	32.5
ATX522-100	223	435	540	362.5	100	252	800	1120	32.5
ATX530-150	338	600	740	475	150	346	1108	1448	39
ATX537-150	338	600	740	475	150	367.5	1108	1467.5	39
ATX545-150	338	600	740	475	150	367.5	1108	1467.5	39
ATX555-150	338	600	740	475	150	367.5	1108	1702.5	39

Basindimensions

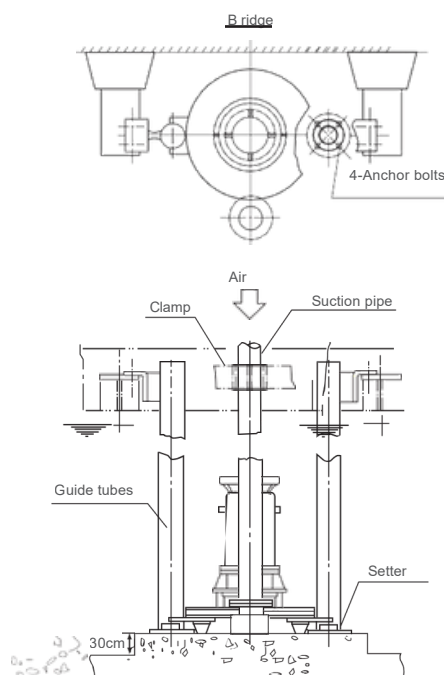
Type	Max water depth (m)	Shape and dimensions (m)		
		Round(Diameter)	Square	Rectangular
ATX51.5-40	3	3.5	3.1 x 3.1	2.5 x 3.8
ATX52.2-50	4	4.8	4.2 x 4.2	3.4 x 5.2
ATX53.7-65	4	6.6	5.8 x 5.8	4.8 x 7.1
ATX55.5-65	4	8	7.1 x 7.1	5.8 x 8.7
ATX57.5-80	4.5	9.8	8.7 x 8.7	7.1 x 10.6
ATX511-80	4.5	12.5	11.1 x 11.1	9.1 x 13.6
ATX515-100	4.5	12.5	11.5 x 11.5	9.1 x 13.6
ATX519-100	5	12.5	11.8 x 11.8	9.7 x 14.5
ATX522-100	5.5	12.5	12.0 x 12.0	9.7 x 14.5
ATX530-150	6	16	14.5 x 14.5	12.5 x 17.0
ATX537-150	6	16	15.0 x 15.0	13.0 x 17.5
ATX545-150	6	16	15.5 x 15.5	13.0 x 17.5
ATX555-150	6	16	16 x 16	13.5 x 18.0

Note: To achieve higher efficient operation, oversize particles and long fibers should not in the aeration tank.

Installation

For better and easier maintenance of the aerator, following instructions shall be noticed:

- The setter should be fixed on concrete base of the aeration basin (Before the aeration basin was filled with waste water).
- When designing the strength of the bridge (As shown in below Fig.) construction, the warping and the lifting equipment should be considered.
- The guide tubes should be prepared in advance and it is advisable to use stainless steel tubes.
- The air pipes should be fixed if necessary depending upon the actual condition.



For further details, please fulfill the chart below.

Customer _____ Undertaker _____

Name of project _____ Address of project _____

Telephone _____ Fax _____

Local condition	Elevation(m)		Max relative humidity (%)	
	Local atmospheric pressure (MPa)		Max air temperature (°C)	
Water condition	Wastewater type		Treatment process	
	* Aeration time (H/day)		Waste water daily volume (m ³ /d)	
		Aeration tank Inlet	Aeration tank effluent	
	COD(mg/l)			
	BOD(mg/l)			
	NH ₃ -N(mg/l)			
	pH			
	Temperature () °C			
	Others			
	*JA's parameters	Use location	☐ Regulating reservoir ☐ Aeration tank ☐ Others	
Air capacity (m ³ /min)			Dissolved oxygen (kgO/h)	
Water depth(m)			Others	
*Tank's dimensions	Rectangle or square(m)	Length		
		Width		
		Height		
	Circle (m)	Diameter		
		Height		
	Others			
Other requirements				

Notes: 1. Please fill in the parameter lists as complete as possible.
2. The item with “*” must be filled.



Great Oriental Corporation Co., Ltd.

02 408 8661-2

062 665 9797 / 088 790 4383

061 175 4646

saleteam1@gotcorp.co.th

saleteam2@gotcorp.co.th

www.gotcorp.co.th

www.wastex.co.th

